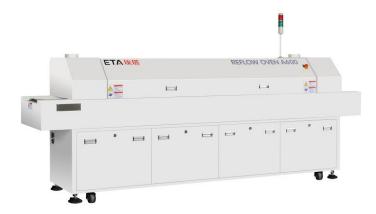


A Series Lead Free Reflow Oven



Introduction:

A series lead-free reflow oven is cost-effective welding equipment produced by ETA, mainly to deal with the application of small household appliances, LED, power panels and other products. A series reflow oven has won the favor of many customers for its high performance.

Features:

- 1. Control system:Computer or Instrument control, make sure machine working steadily.
- 2. Hot air heating:Both top and bottom zones hot air heating,good heater compensatory,High thermal efficiency,energy saving,speedy heating,suitable for soldering components like BGA,CSP etc. Special forced hot air circulation structure makes PCB and components heat evenly, Temperature Accuracy \pm 1.5 $^{\circ}$ C, room temperature settling time less than 20 minutes.
- 3. PID intelligent precision controller, automatically control heating volume, fuzzy control function changes the external heating fast, and by internal control ensures more balanced temperature.
- 4. Use imported big current solid relay, without touch point output, safe, reliable, with special SSR radiator, greatly improve thermal efficiency and lifetime.
- 5. Temperature protection: ETA using third-party over-temperature protection, multiple layers protection to ensure safe operation.
- 6. Products comply with CE,CCC,UL and other standard or specifications.
- 7. User-friendly design: fault detection (such as heaters abnormal alarm, etc.), regular maintenance reminders, the economy functions and tool-free maintenance, reducing equipment failure rates.
- 8. With independent wheel support structure and even support, combined with a stainless steel mesh conveyor, steady running.
- 9. Independent cooling area ensures the low temperature when PCB comes out.
- 10. Transmission system use imported motors, speed adjuster, smoothly running, adjustable speed at 0-2000mm/min.
- 11. Main parts:Imported main parts ensure equipment runs smoothly and lower the maintenance cost.
- 12. Special durable stainless steel mesh belt, not out of shape with long term use.
- 13. On the Windows platform, it's convenient to save the temperature curve.



TOP Advantages:

- 1. Simple: combined with advanced international concepts, based on the Oriental-designed operating system, easy to understand, easy to learn, easy to maintain.
- 2. Expertise: learn imported reflow oven's advanced design concepts, and the machine core components are using imported top brands.
- 3. Hedging: Import hardware configuration, low failure rate in production, more than a decade service life.
- 4. Safety: Based on the general rules of international design, close to imported reflow rating, the highest security level.
- 5. Stable: mature software, hardware and top production processes ensures stability of each equipment.

Specification:

| Specifications | A600 | A600D | A800 | A800D | | | |
|--------------------------|----------------------------------|---------------------|---------------|---------------------|--|--|--|
| Dimension (L*W*H)mm | 3400x8 | 00x1350 | 4150x850x1350 | | | | |
| Weight | Approx | x.739KG | Approx.850KG | | | | |
| Number Of Heating Zones | Top6/E | Bottom6 | Top8/Bottom8 | | | | |
| Length Of Heating Zones | 230 | 0mm | 2600mm | | | | |
| Power For Warm Up | 12 | KW | 15KW | | | | |
| Power Consumption | 51 | KW | 6KW | | | | |
| Transmission Agent | Mesh | Mesh+Rail | Mesh | Mesh+Rail | | | |
| Fixed Rail Side | N/A | Front (Option:Rear) | N/A | Front (Option:Rear) | | | |
| Control System | Instrument | PLC+Computer | Instrument | PLC+Computer | | | |
| PLC | Siemens | | | | | | |
| Rail Number | 1 Lane | | | | | | |
| Rail Width Adjustment | M(Option:Auto) | | | | | | |
| Conveyor Direction | L→R (Option: R→L) | | | | | | |
| Exhaust Volume | 10M ³ /minx2 Exhausts | | | | | | |
| Electric Supply Required | 3phase,380V 50/60Hz | | | | | | |
| Warming Time | Approx.25 minute | | | | | | |
| Temp. Setting Range | Room Temp 300°C | | | | | | |
| Oil Supply | A and M(Multi mode) | | | | | | |
| Cooling Method | Fan (Option:Forced-Air Motor) | | | | | | |
| Max.Width Of PCB | 350mm(Option:480mm) | | | | | | |
| Temperature Deviation | ± 1.0°C | | | | | | |
| Convey Height | 900+/-20mm | | | | | | |
| Length Of Cooling Zones | 300mm | | | | | | |
| Center Support | Option | | | | | | |



| Specifications | A600 | A600D | A800 | A800D | | | | |
|-------------------------------|----------------|-------|------|-------|--|--|--|--|
| Conveyor Speed Range | 300~2000mm/min | | | | | | | |
| Ups | Standard | | | | | | | |
| Temperature Control Method | PID + SSR | | | | | | | |
| Max. Temp. Gap Setting | 120º℃ | | | | | | | |
| Process Data & Status Storage | Standard | | | | | | | |
| Temperature Alarm | Standard | | | | | | | |

Configuration & Parts:

| Name | Brand | Note | Name | Brand | Note |
|----------------------|--------------|-------------|---------------------|-----------|---------|
| Computer | Lenovo | China | Binding post | Phoenix | USA |
| Display | Lenovo | China | Light button | Schneider | France |
| PLC | Siemens | Germany | Buzzer | Koino | Korea |
| Solid Relay | CARLOGAVAZZI | Switzerland | Frequency converter | Delta | Taiwan |
| Contactor | Schneider | France | Fuse | DELIXI | China |
| Wire | Jin Longyu | China | Button | DELIXI | France |
| Air switch | DELIXI | China | Emergency Button | Schneider | France |
| Power Supply | MW | Taiwan | UPS | STK | USA |
| Transmission motor | Panasonic | Japan | High Temp. Wire | Hotset | Germany |
| High temperature fan | Sanyue | Taiwan | Fan | Jianzhun | Taiwan |
| Guide rail | ETA | China | Mesh | TSUBAKI | Japan |
| Chian shackle | КМС | Taiwan | Gear box | Panasonic | Japan |